



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5066-3

Job Sheet 179579



5089419

Part No: D5066-3

Job Qty: 6 ea

Part Name: Placard (Depress And Pull)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 6/29/18

Created By: Diane Baker

Type: Stock

Description:

Note: DWG REV E

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs	6/29/18	6/29/18	0.00	0.00	Purchasing		JUL 0 6 2018
110	Packaging	6 pcs	6/29/18	6/29/18	0.00	0.00	Packaging2		JUL 0 6 2018
120	QC	6 pcs	6/29/18	6/29/18	0.00	0.00	QC5		38
130	Packaging	6 pcs	6/29/18	6/29/18	0.00	0.00	Packaging3-2		9-89
140	QC21-SA	6 Ea	6/29/18	6/29/18	0.00	0.00	QC21		JUL 1 6 2018

Part Op 110 - Receive & Inspect for Damage & Mat'l Certs
Descriptions: 120 - QC5- Inspect part completeness to step on W/O
130 - Identify as per dwg & Stock Location: _____
140 - QC21- Final Inspection - Work Order Release

PO 040314

JUL 0 5 2019

JUN 2 5 2018

JUL 1 6 2018

DAS
53
9-89

Job BOM

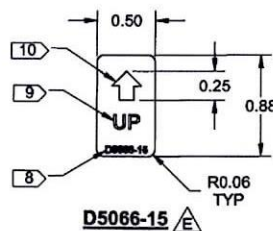
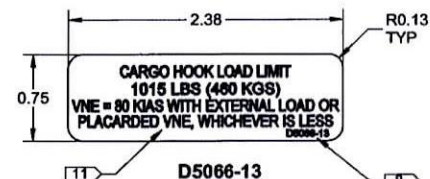
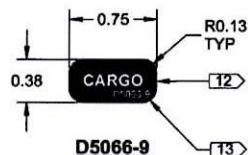
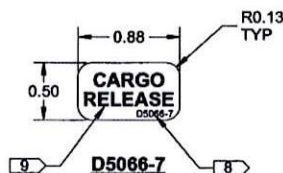
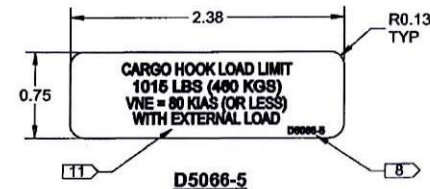
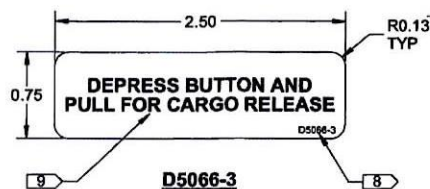
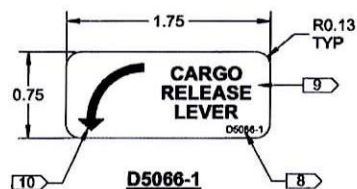
Part / Item	Component Name	Quantity	Operation	Container
D5066-3P	Cargo Hook Placards	6 pcs (1 ea)	100-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D5066-3P	6	0	0

Part Specifications

Specifications could not be found.



NOTES:

- 1) MATERIAL: 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: LESS THAN 0.01lbs
- 8) 6 PT ARIAL FONT, BLACK TEXT ON WHITE BACKGROUND
- 9) 12 PT ARIAL BOLD FONT, RED TEXT ON WHITE BACKGROUND
- 10) SOLID RED ARROW ON WHITE BACKGROUND
- 11) 10 PT ARIAL FONT, BLACK TEXT ON WHITE BACKGROUND
- 12) 10 PT ARIAL BOLD FONT, WHITE TEXT ON BLACK BACKGROUND
- 13) 6 PT ARIAL FONT, WHITE TEXT ON BLACK BACKGROUND

RELEASED

2015 JUL 06
ECN 15-544

E	ADDED D5066-15	AJS	15.05.13
D	ADDED D5066-13	AK	15.03.02
C	REVISED D5066-5, REVISED NOTE 11	DW	15.02.12
B	REMOVED D5066-11, REVISED MAX LOAD (ZNC1-1)	ML	14.06.03
A	NEW ISSUE	ML	14.02.18
REV.	DESCRIPTION	BY	DATE
DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	AP	DRAWING NO. D5066	
MFG. APPR.	JLM	REV. E	
APPROVED	HS	TITLE CARGO HOOK PLACARDS	
DE APPR.	DS	SCALE	
DATE	15.05.13	NTS	

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO040314

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040314

PO Date: 6/25/18

Due Date: 7/5/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

JUN 25 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	179564	D4085-3P	✓		Placard, Instructions D4085-3 As Per Dwg D4085 Rev. C	Firmed	7/5/18	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
2	179566	D4166-1P	✓		Placard, Max Load As per Dwg D4166 Rev. C	Firmed	7/5/18	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
3	179567	D4377-1P	✓		Placard As per Dwg D4377 Rev. A	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
4	179568	D4732-17P	✓		Label As per Dwg D4732 Rev. B	Firmed	7/5/18	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
5	179578	D5066-13P	✓		Cargo Hook Placards As Per Dwg D5066 Rev. E	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
6	179579	D5066-3P	✓		Cargo Hook Placards As Per Dwg D5066 Rev. E	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
7	179580	D5079-1P	✓		Placard, Eaps D5079-1 As Per Dwg D5079 Rev. B	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
8	179581	D5418-1P	✓		Placard As Per Dwg D5418 Rev. A	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
9	179582	RBD3309-1P	✓		Label, Remove Before Flight As Per Dwg RBD3309-1 Rev. 2	Firmed	7/5/18	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
10	179583	RBD3309-3P	✓		Label, Grease Slides As Per Dwg RBD3309-3 Rev. 2	Firmed	7/5/18	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00

JUL 05 2018

Grand Total: \$800.00

Order Notes

studio sl2

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 46472
Date: 07/04/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Quantity	Description	Base Price	Disc. %	Unit Price	Amount
12	D4085-3P. ✓				
6	D4166-1P. ✓	6.6667		6.6667	80.00
6	D4377-1P. ✓	13.3333		13.3333	80.00
12	D4732-17P. ✓	13.3333		13.3333	80.00
6	D5066-13P. ✓	6.6667		6.6667	80.00
6	D5066-3P. ✓	13.3333		13.3333	80.00
6	D5079-1P. ✓	13.3333		13.3333	80.00
6	D5418-1P. ✓	13.3333		13.3333	80.00
6	RBD3309-1P. ✓	13.3333		13.3333	80.00
6	RBD3309-3P. ✓	13.3333		13.3333	80.00
	PO# 040314 ✓	13.3333		13.3333	80.00
	Attn: Diane Baker ✓				
	Subtotal:				800.00
	H - HST				
	HST				104.00
Thank you for your business / Merci de faire affaire avec nous					
Shipped By:		Tracking Number:		HST: 825007651RT0001	
Comment: WO23083		Total Amount		904.00	
Sold By:		Amount Paid		0.00	
		Amount Owing		904.00	

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*** CERTIFICATE of CONFORMITY ***

Manufacture:

Studio SL2

Purchase order #:

040314

Packing Slip#

WO# 23083

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name):

Decals (see PO)

Quantity:

72

Certification:

We hereby certify that:

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials: July 4, 2019

Authority:

3M

Approval:

Valerie Young

Date: (yyyy/mm/dd)

2018/07/04

Signature:

Val Z

Title:

office administrator

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